

15/15

22768

DART AEROSPACE LTD	Work Order:	22367
Description: Plate	Part Number:	D3219-1
Dwg: D3219 Rev. A	Qty:	460 4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 4	PD	05.02.08	4
2	MV	(1) blank makes (2) D3219-1 Cut blanks: 4.350" x 3.200" Material: 6061-T6 (QQ-A-200/11) 0.125" thick (M6061T6S.125) Identify for D3219-1 Batch: M15120	PD	05.02.18	4
3	MV	Machine as per Folio FA403 and Dwg D3219 Stack of 4 Identify as D3219-1 <i>Make by hand</i>	PD	05.03.18	4
4	QC8	Inspect parts as they come off the CNC machine	2	05.03.18	4
5	QC8	Second check	N/A		
6	GA	Deburr	PD	05.03.18	4
7	QC6	Inspect work to Step 6	2	05.03.18	4
8	ST	Identify and Stock	PD	05.03.18	4
9	AC	Cost / part 17.17	SAC	05.03.22	4
10	DC	Close W/O 2, 87 Inspect Level 21	PD	05.04.05	4

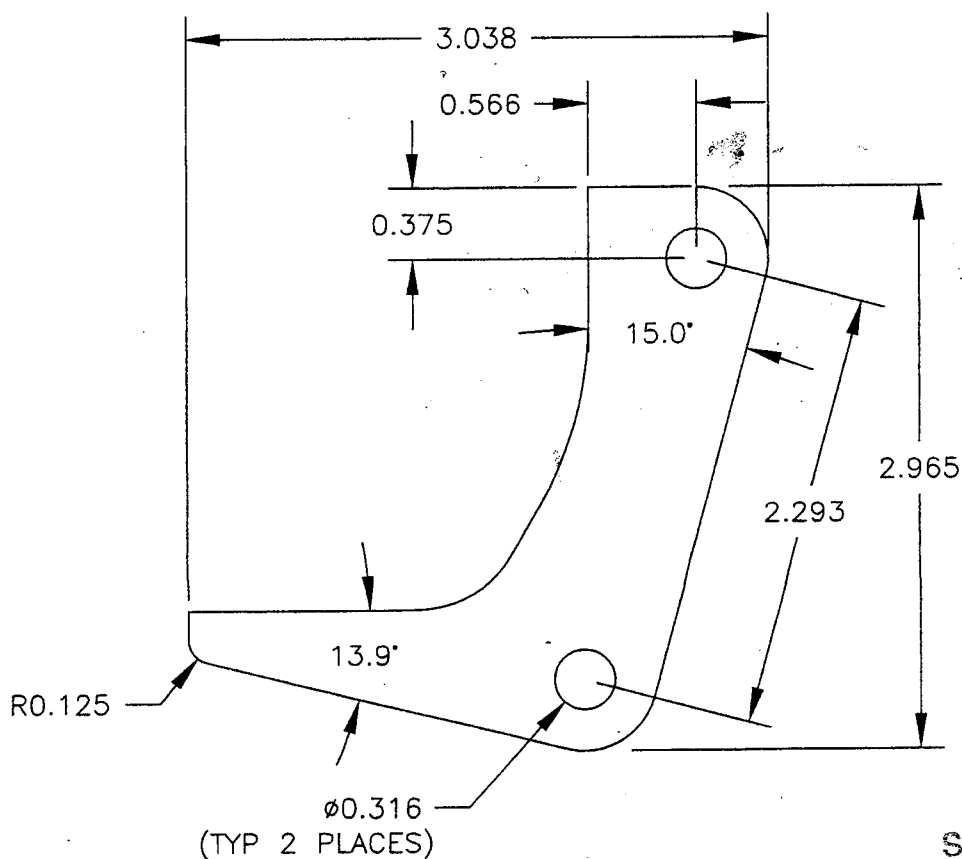
Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	<i>[Signature]</i> 04.04.22

RELEASED
[Signature] 04.04.22



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3219	REV. A SHEET 1 OF 1
DATE 03.10.10		TITLE PLATE	SCALE 1:1
A	03.10.10	NEW ISSUE	

RELEASED
04.04.05 *[Signature]*



D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPRT"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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